



-  Loctite 271 (92-809820)  
 Loctite Master Gasket (92-12564-2)  
 2-4-C With Teflon (92-825407A12)

## Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	878	9151	2 CYLINDER BLOCK/CRANKCASE	1	(NON-SHIFT)	1
1	878	822887	1 CYLINDER BLOCK/CRANKCASE	1	(SIDE SHIFT)	1
2	17	95218	2 DOWEL PIN	2		
3	10	95221	4 SCREW	4		
4	10	95298	2 SCREW	2		
5	22	812960	1 CONNECTOR	1		
6	32	95223	1 DRAIN HOSE	1		
7	27	95299	1 GASKET	1		5,6
8	979	9152	3 CYLINDER HEAD	1	(USA-0G574242/BEL-9973100 & I	2
8	979	9152	2 CYLINDER HEAD	1	(USA-0G574241/BEL-9973099 & I	
9	10	815063	4 SCREW	4		
10	12	809931044	4 WASHER	4		
11	34	95226	1 REED VALVE	1		
12	34	95304	1 STOP	1		
13	10	16067	2 SCREW	2		
14	54	95306	1 CLAMP	1		
15	27	822889	1 GASKET	1	SIDE SHIFT	5
16	26	822891	2 OIL SEAL	2	SIDE SHIFT	5
17		822888	1 HEAD	1	SIDE SHIFT	1
18	10	815065	2 BOLT	2		
19	12	16826	2 WASHER	2		
20		95225	1 HEAD	1	(NON-SHIFT)	
-		823825	1 POWERHEAD	1	(NON-SHIFT) (USA-0G574241/BE	
-		823825A	3 POWERHEAD	1	(NON-SHIFT) (USA-0G574242/BE	2
-		823825A	1 POWERHEAD	1	(SIDE SHIFT) (USA-0G574241/BE	
-		823825A	2 POWERHEAD	1	(SIDE SHIFT) (USA-0G574242/BE	2
-	27	815076A	2 POWERHEAD GASKET SET	1	(SIDE SHIFT)	2
-	27	815076A	1 POWERHEAD GASKET SET	1	(NON-SHIFT)	2